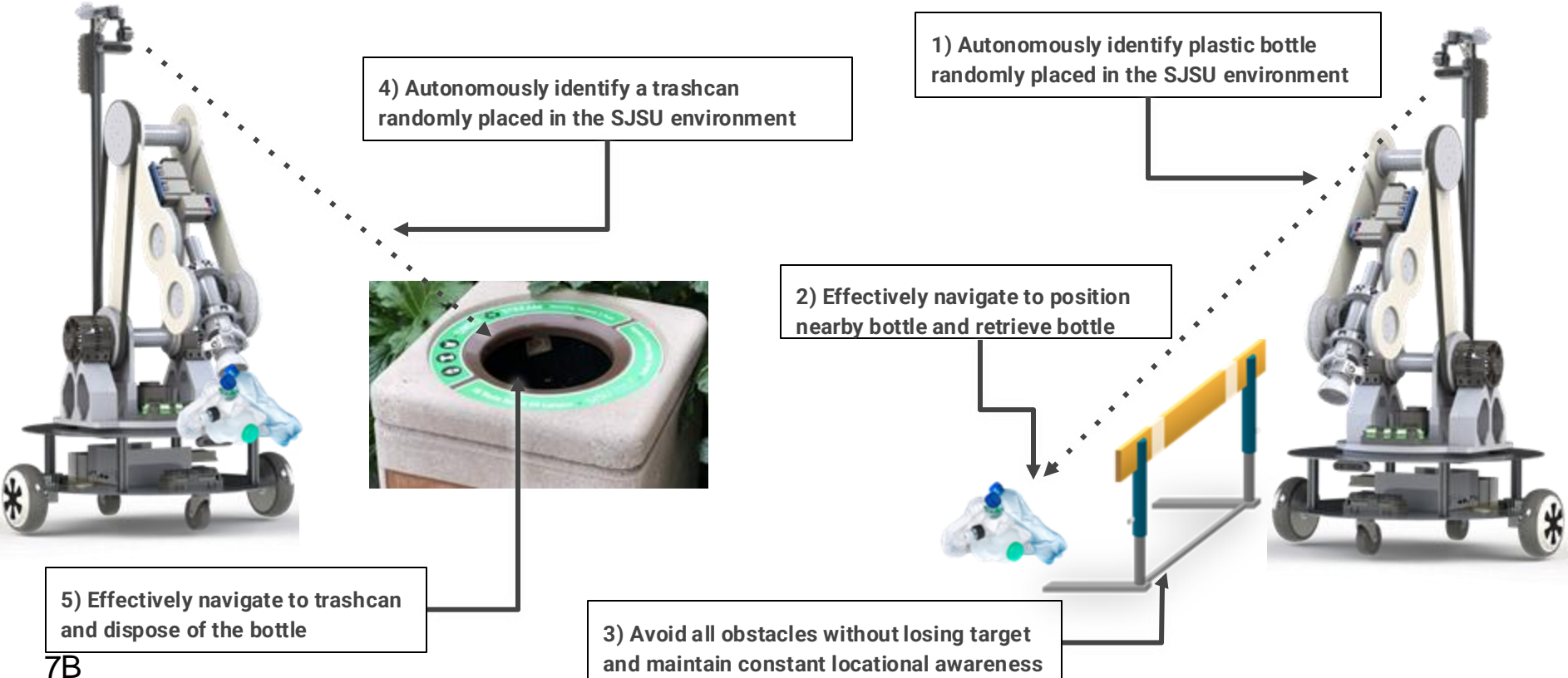


Case Study of Everyday Robot Project

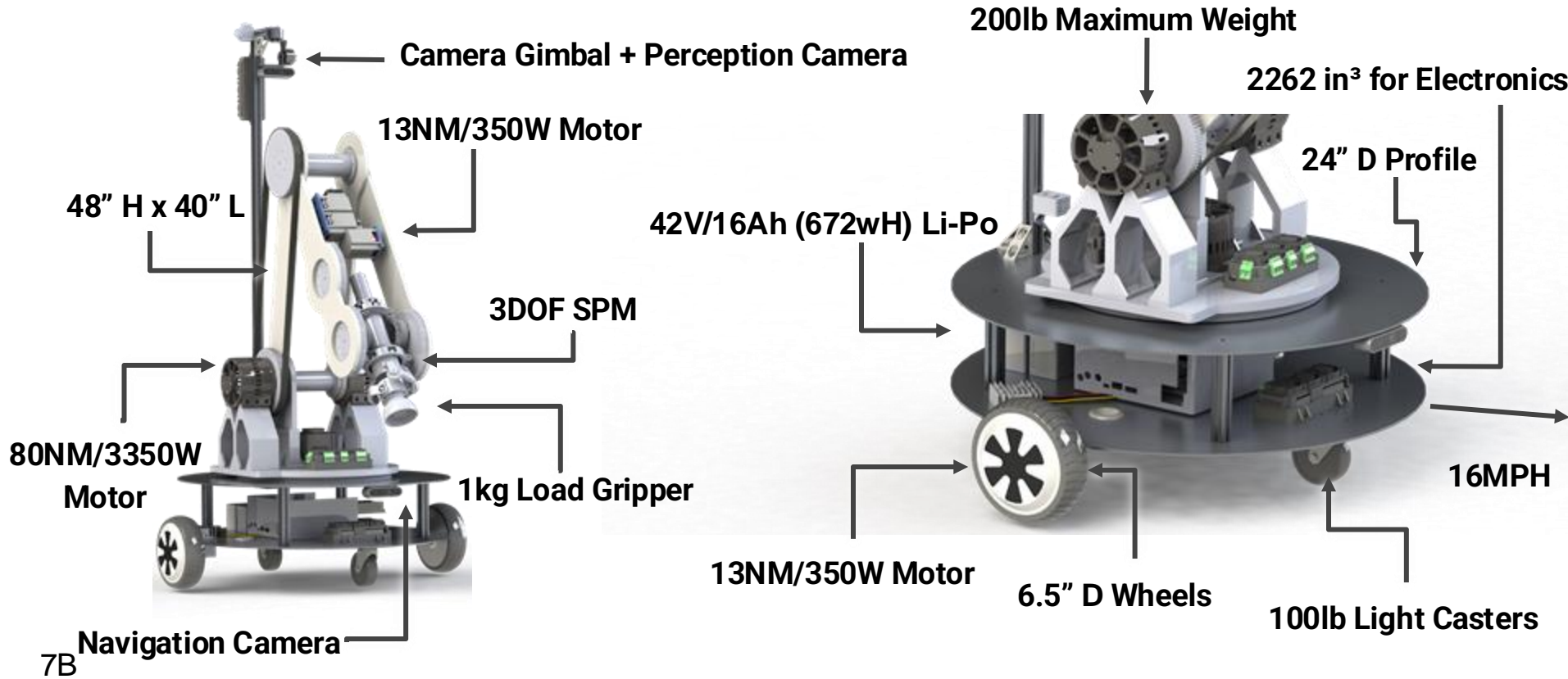
- **Everyday Robotics Project**
 - Published QT-OPT
 - Robotic Grasping
 - Closed Loop
 - Repositioning
- **Robot will perform variety of tasks**
 - Sorting trash from bins
 - Interact with humans safely
 - Use Computer Vision and RGBD cameras to avoid obstacles



Autonomously Identify, Retrieve, and Recycle Trash



Functional specifications and dimensions

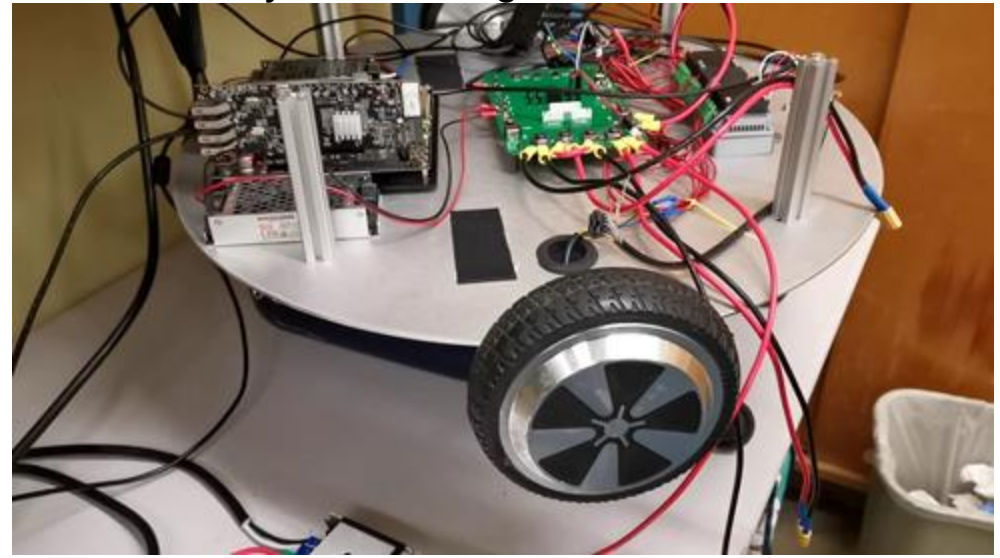


Differential drivetrain design for low cost mobility

3D Printed Forced Convection Odrive



Velocity Control using Hall Sensors on ROS



3D Printed Polycarbonate Mounts



4 x 2020 T-Slot Supports on 11ga Aluminum Plates

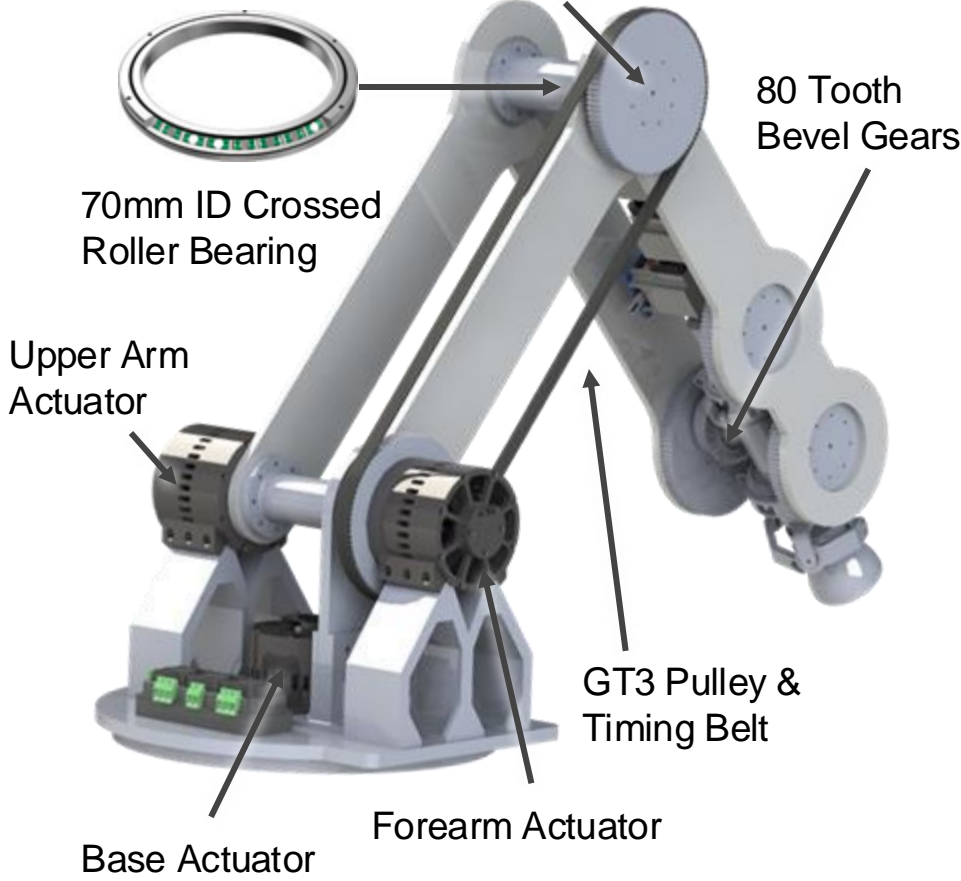
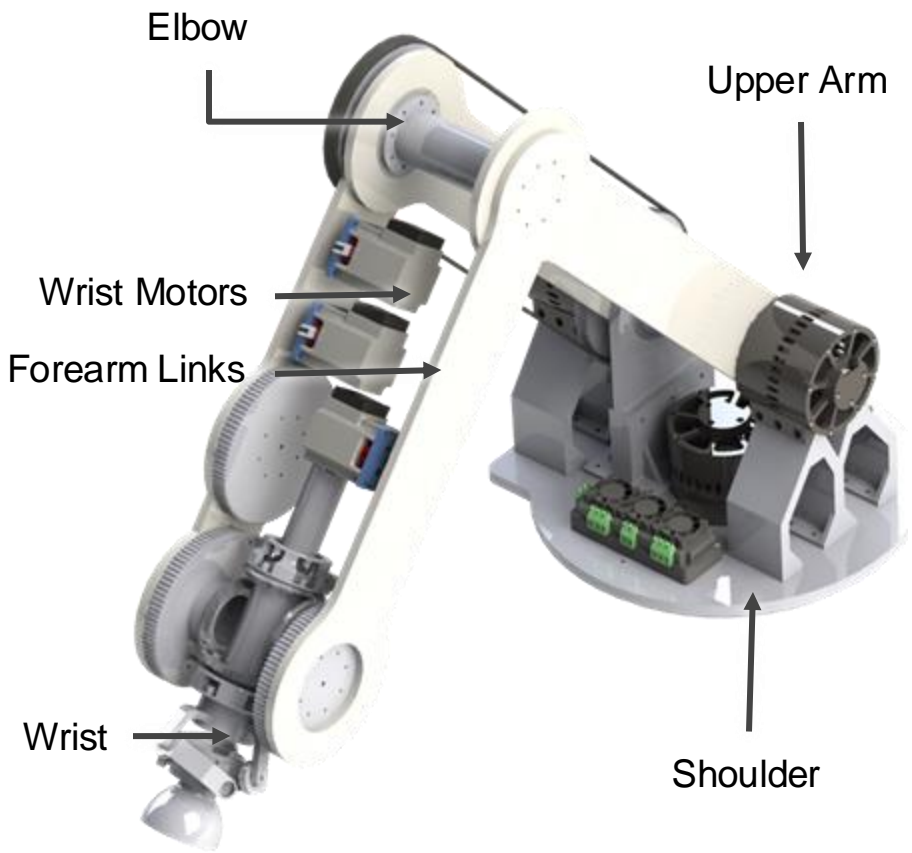


4lb mass (counterweight)

42V, 10A, 1000RPM

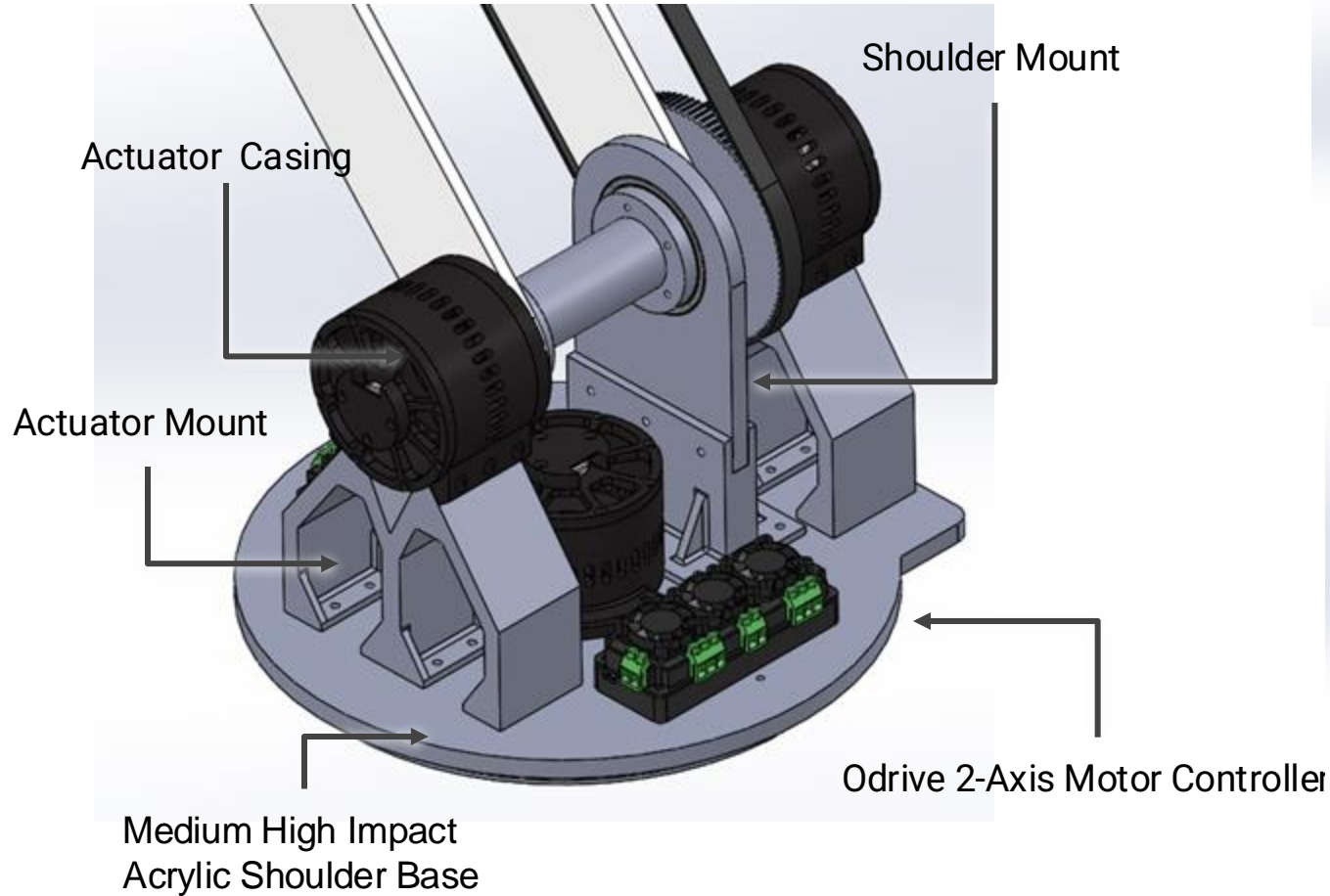
3DOF Laser Cut Acrylic Robotic Arm

Final and Initial Design

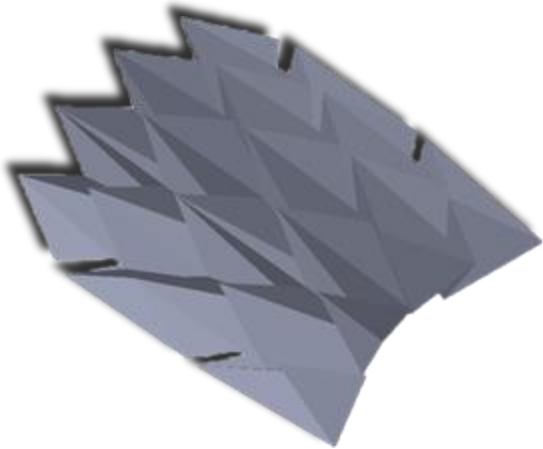


Rotating Turntable Robotic Shoulder

Final and Initial Design

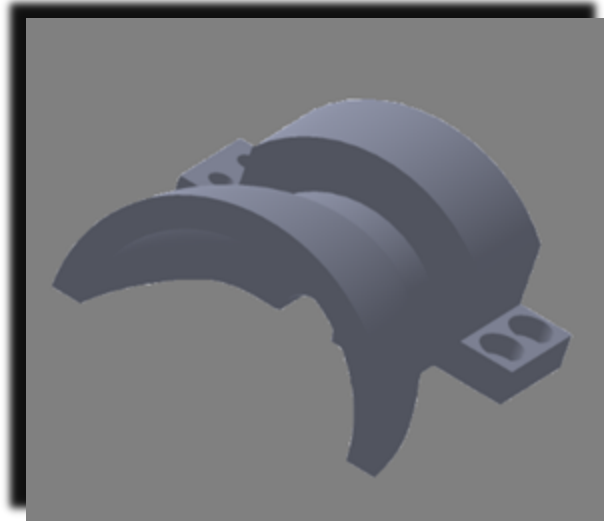


Universal Suction Gripper Design



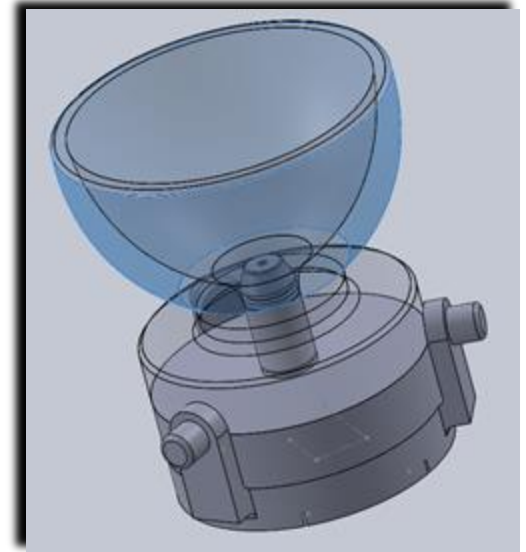
Rev. 1

- Functional credibility PoC



Rev. 2

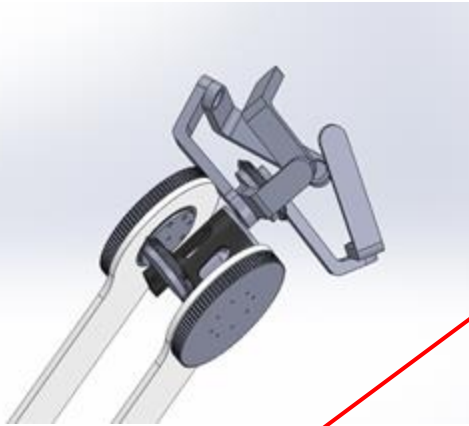
- Increase weight limit
- Structured gripper ➤ coffee ground gripper



Rev 3.

- Increase weight limit
- Improve manufacturability
- Correct errors & mating

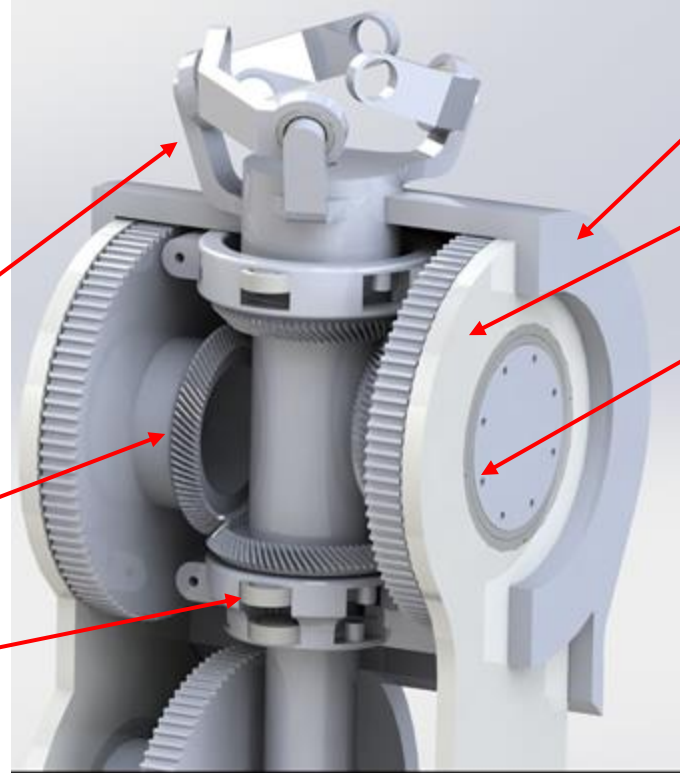
3DOF Spherical Parallel Manipulator Wrist



3DOF Wrist

Nylon Bevel Gear

Custom Ball Bearing



Polycarbonate Wrist Housing

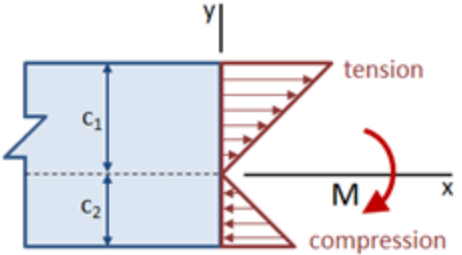
.31" Impact Resistance Acrylic

THK Crossed Roller Bearings

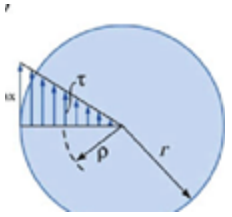
Theory and Principles used for Arm Design

Bending and Shearing Stress

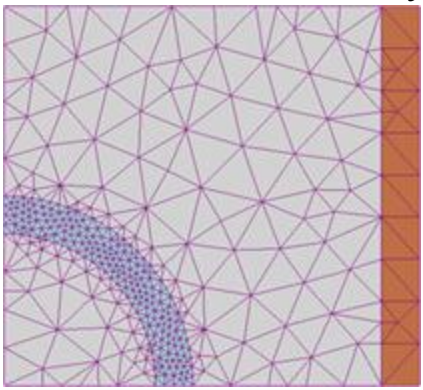
$$\sigma_b = \frac{My}{I}$$



$$\tau = \frac{QV}{Ib}$$

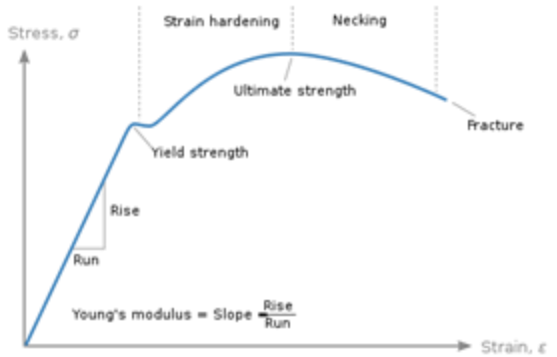


Finite Element Analysis



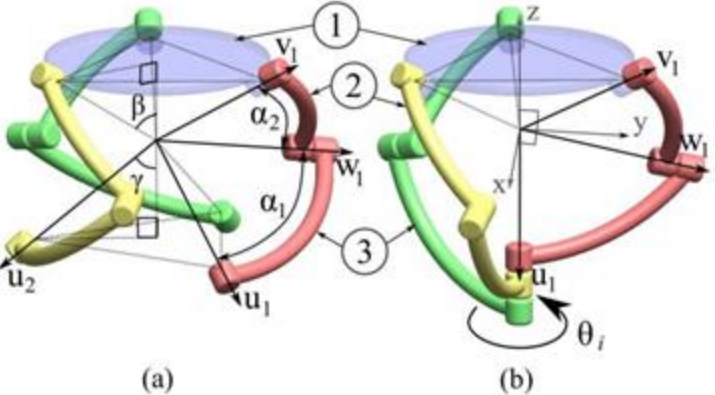
Solidworks Simulations

Stress Strain Curve & Material Properties



Property	Value	Units
Elastic Modulus	3000000000	N/m ²
Poisson's Ratio	0.35	N/A
Shear Modulus	890000000	N/m ²
Mass Density	1200	kg/m ³
Tensile Strength	73000000	N/m ²
Compressive Strength		N/m ²
Yield Strength	45000000	N/m ²
Thermal Expansion Coefficient	5.2e-05	/K
Thermal Conductivity	0.21	W/(m-K)

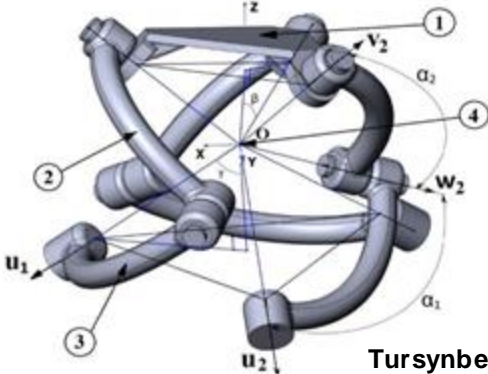
Theory and Principle of the Spherical Parallel Manipulator



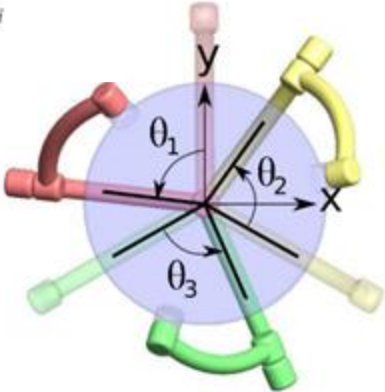
Tuanyazov, 2017

$$\mathbf{u}_i = [0, 0, -1]^T.$$

$$\boldsymbol{\theta} = [0, 0, 0]^T.$$



Tursynbek, 2019



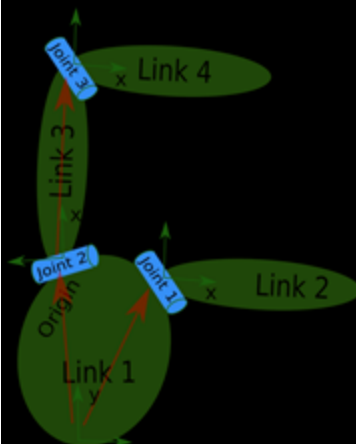
Tuanyazov, 2017

$$\mathbf{w}_i = \begin{bmatrix} \sin(\eta_i - \theta_i) \sin \alpha_1 \\ \cos(\eta_i - \theta_i) \sin \alpha_1 \\ -\cos \alpha_1 \end{bmatrix},$$

Controlling the robot arm and base

Pose Estimation

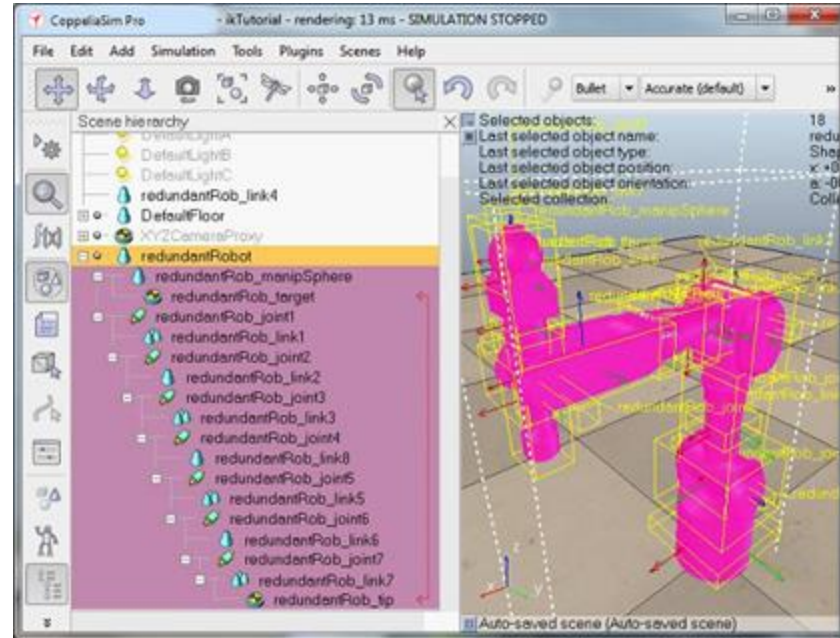
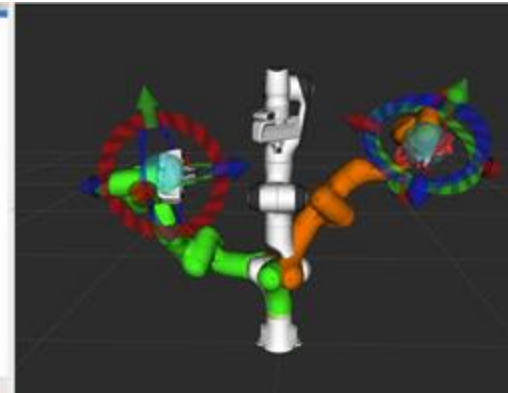
- Created URDF(Unified Robot Description Format) from Solid Model
- Modeled Camera Poses
- ROS Moveit Package



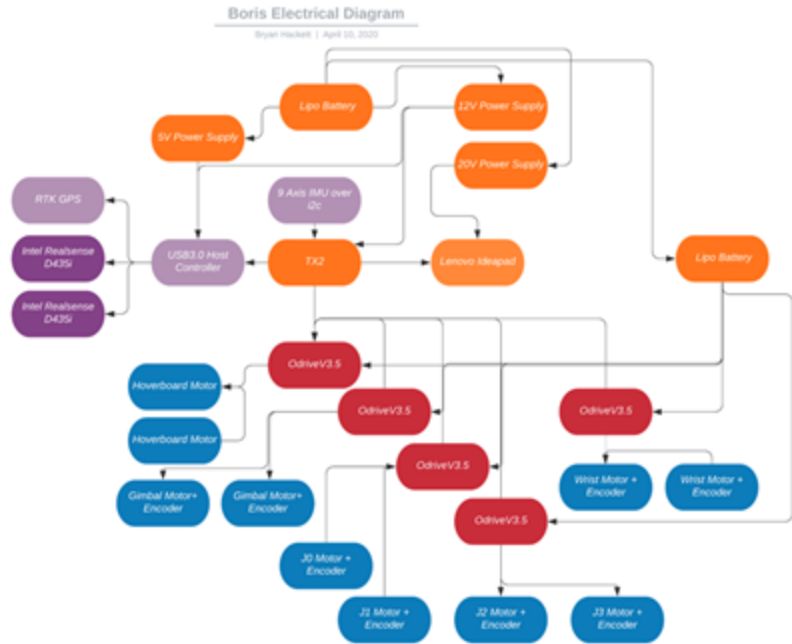
Determining location with optimal end effector position

Inverse Kinematics

- Determine End Effector State
- Optimal Grasp Position
- Estimate Object Position
- Determine best grasp pose

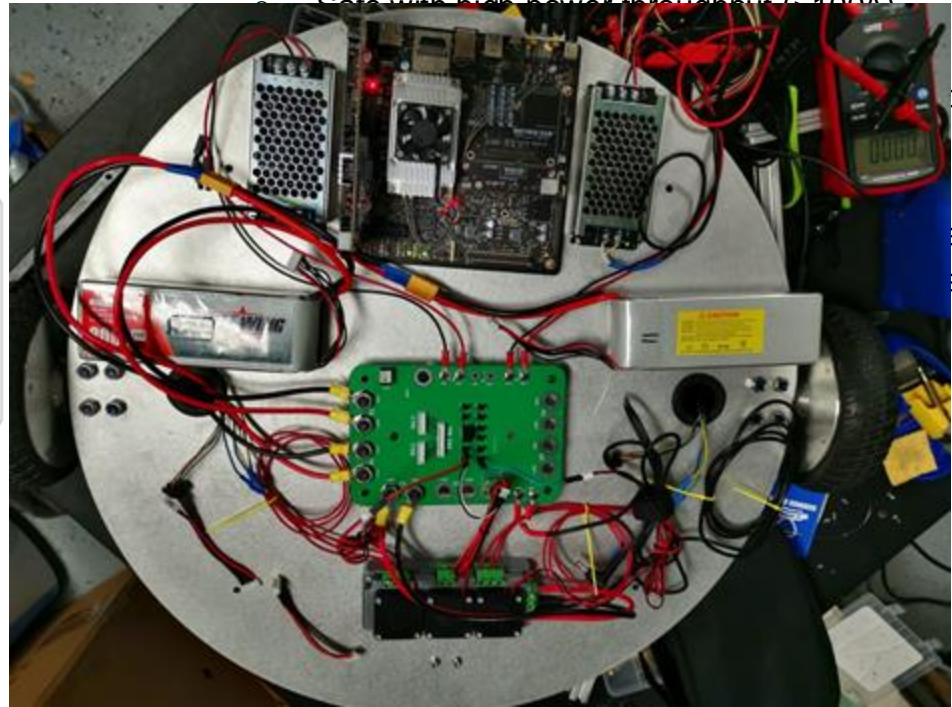


High-level electrical system overview



- **Design Criteria**

- High accuracy/precision motor control
- Safe with high power throughput (~100A)



Analysis and selection of electrical components

ROS Master



ROS Slave



USB 3.1 Hub



USB 2 Hub



USB Cables



STP Cable



RTK-GPS



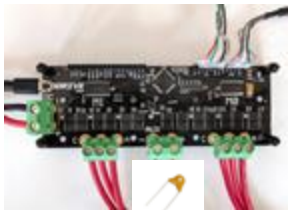
9DOF IMU



UART to USB



Motor Controller



Depth Camera



Magnetic Encoder



2-Axis Gimbal



LiPo Batteries



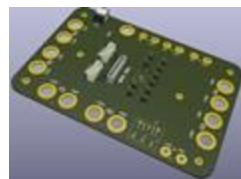
BMS



Isolated 12V/5V Regulator



Custom PDB PCB

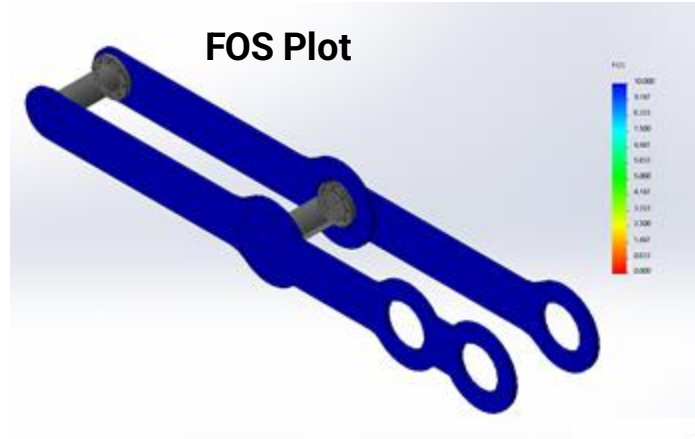
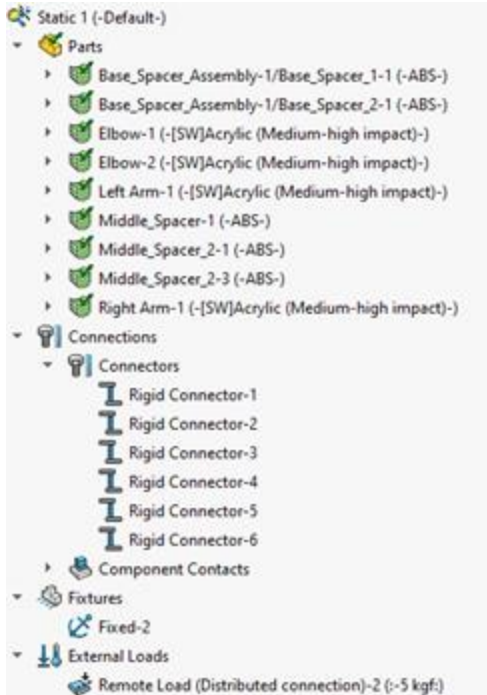


18/16/12GA Wire

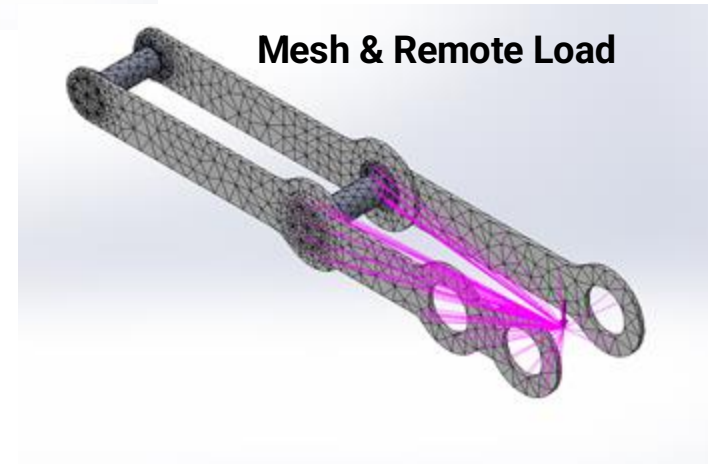


Arm Static Stress Analysis

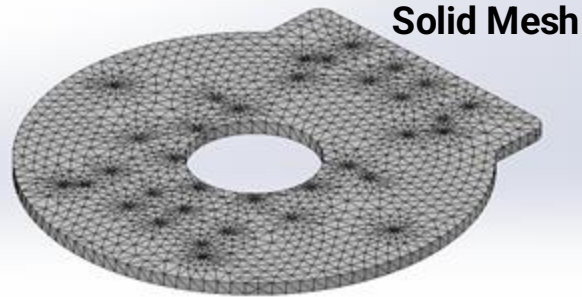
Boundary Conditions



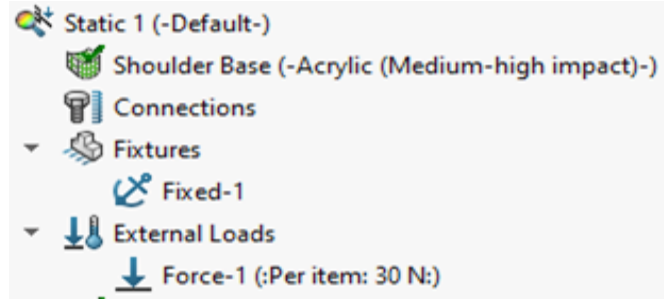
Minimum FOS > 10



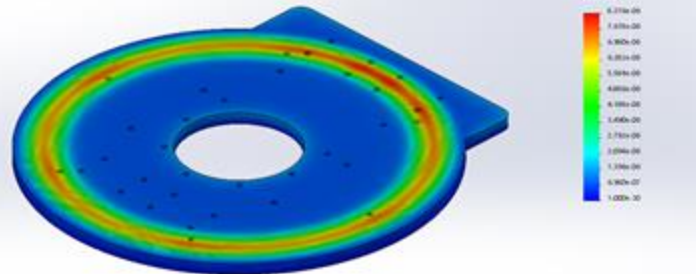
Simulation - Shoulder Base Stress Analysis



Boundary Conditions



URES Displacement Plot (mm)



Maximum Displacement < 1 mm

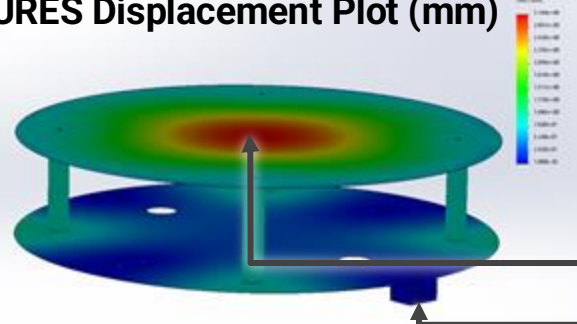
Simulation - Static Drivetrain Stress Analysis

Boundary Conditions

Static 1 (-base_simulation-)

- Parts
 - Material/Object Selection
 - 001-296-DRU-5001-1 (-PC High Viscosity-)
 - 001-296-DRU-5001-2 (-PC High Viscosity-)
 - 001-296-DRU-5002-1 (-PC High Viscosity-)
 - 001-296-DRU-5002-2 (-PC High Viscosity-)
 - 22785T430_TIGHT-QUARTERS CASTER-1
 - SolidBody 1(Revolve1) (-Plain Carbon Steel-)
 - SolidBody 2(Combine2) (-Plain Carbon Steel-)
 - 22785T430_TIGHT-QUARTERS CASTER-5
 - SolidBody 1(Revolve1) (-Plain Carbon Steel-)
 - SolidBody 2(Combine2) (-Plain Carbon Steel-)
 - 5537T104_ALUMINUM T-SLOTTED FRAMING EXTRUSION-2 (-[SW]6061 Alloy-)
 - 5537T104_ALUMINUM T-SLOTTED FRAMING EXTRUSION-3 (-[SW]6061 Alloy-)
 - 5537T104_ALUMINUM T-SLOTTED FRAMING EXTRUSION-6 (-[SW]6061 Alloy-)
 - 5537T104_ALUMINUM T-SLOTTED FRAMING EXTRUSION-7 (-[SW]6061 Alloy-)
 - plate-2 (-[SW]6061-T6 (SS)-)
 - plate-3 (-[SW]6061-T6 (SS)-)
 - Connections
 - Fixtures
 - Component Contacts
 - Global Contact (-Bonded-)
 - Fixtures
 - Fixed-1
 - External Loads
 - External Loads
 - Gravity-1 (-9.81 m/s^2)
 - Force-1 (Per Item: 200 lbf)
 - Mesh
 - Result Options

URES Displacement Plot (mm)



Minimum FOS = 1.8

Maximum Displacement = 3mm~

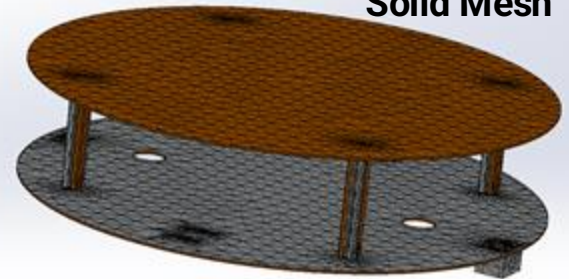
100lbf on 12" D Face

Fixed Faces

Shell-based Mesh

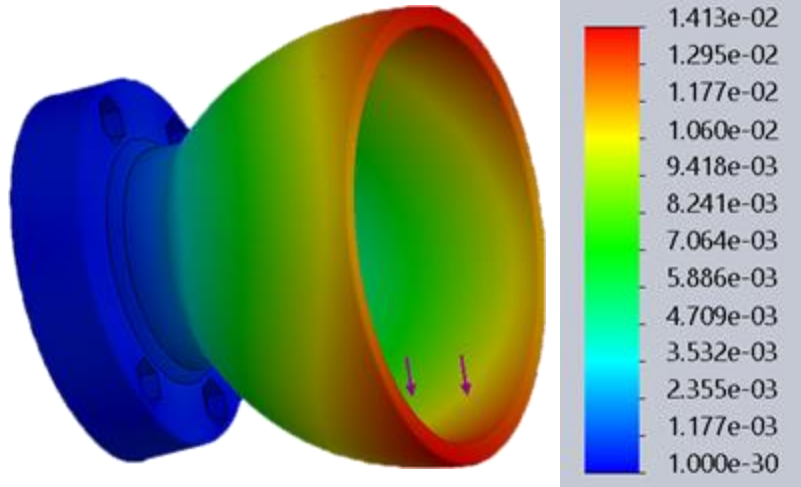


Solid Mesh

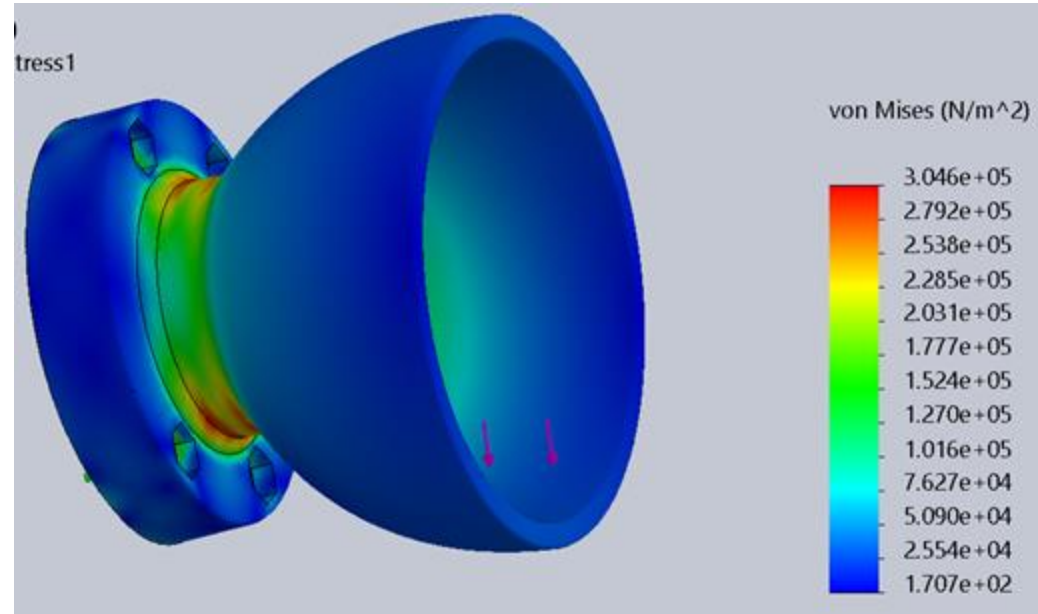


Simulations - Gripper Stress Analysis

Force on internal cup surface
adjusted for SF 2.0 at most
extreme position



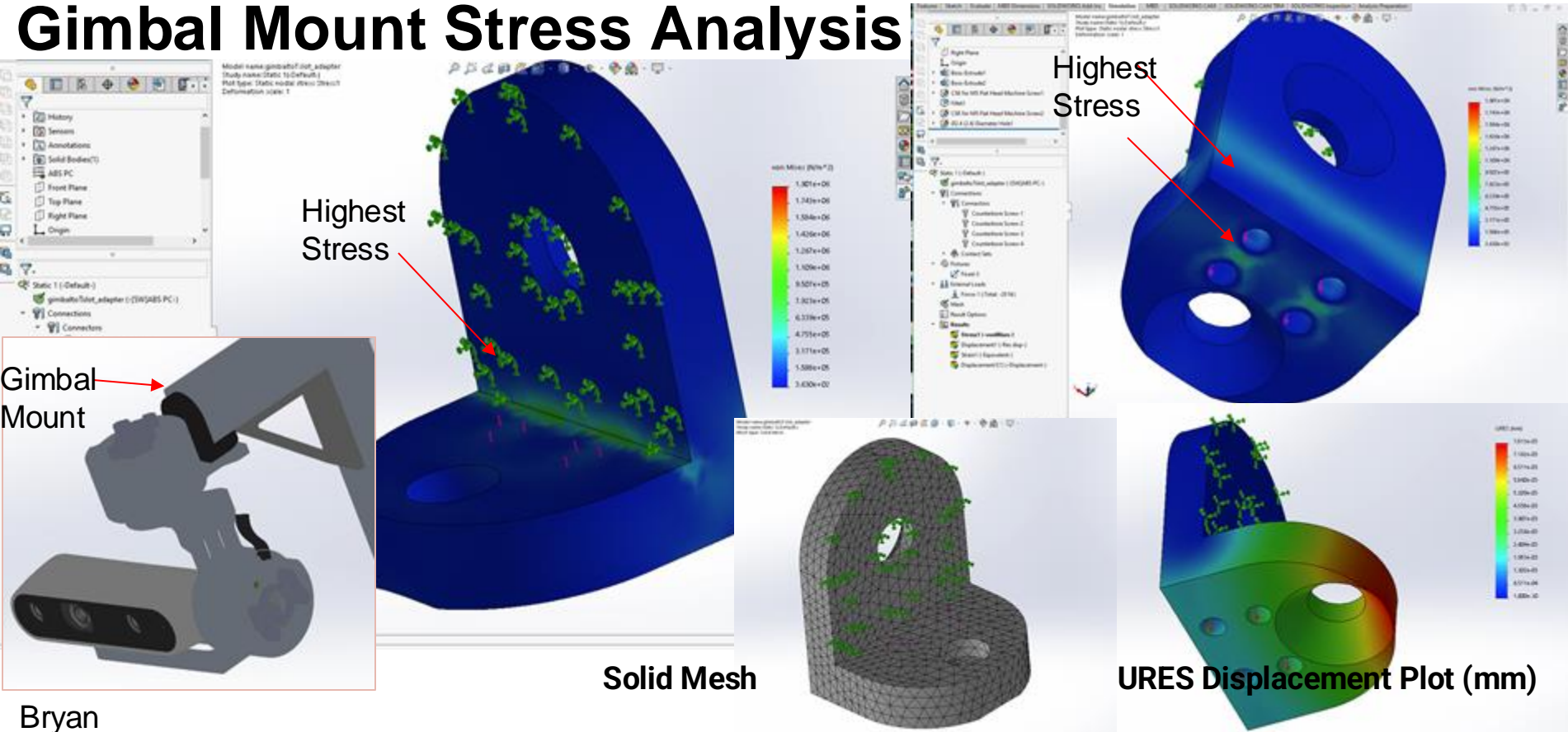
7B



Stress

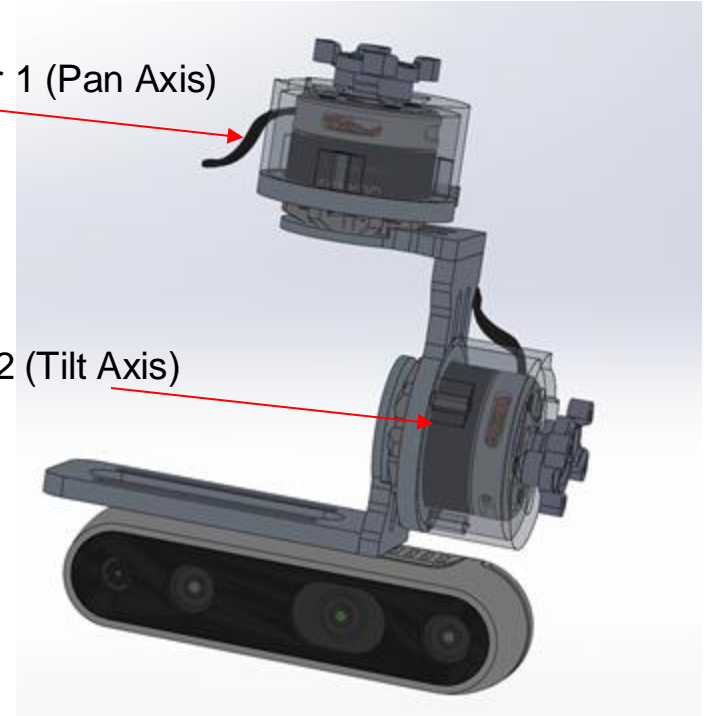
Displacement

Additive Manufacturing Polycarbonate Gimbal Mount Stress Analysis

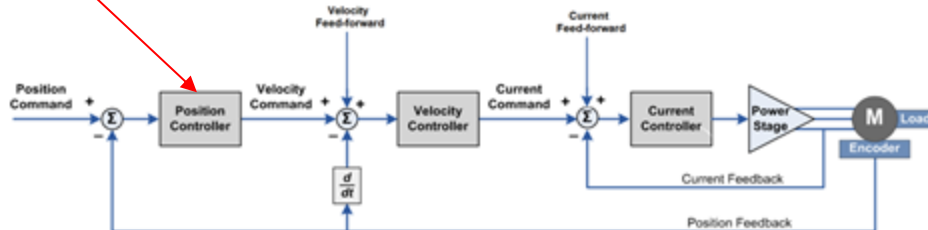


Tuning Gimbal Motors for Intel Realsense D435i

- Proportional tuning required for Gimbal
 - Tested at 12V burned out motor
 - 4V driven, without d435i to test
- Position Controller ODrive
 - Proportional controller for gimbal
 - Uses position feedback
 - Voltage Control
 - Tuned position controller gain

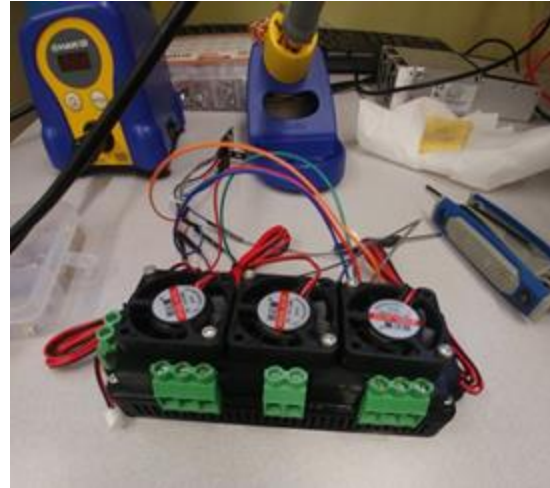


ODrive Controller Block Diagram



Fabricated Parts

Odrive Enclosure w/Fans



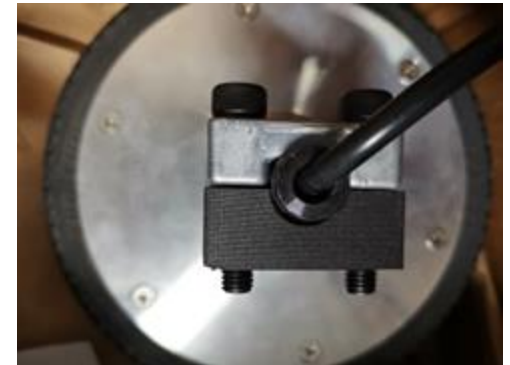
Custom Gimbal Encoder Mount



Magnetic Encoder Mount



Custom Motor Fixtures



PLA Odrive Lid

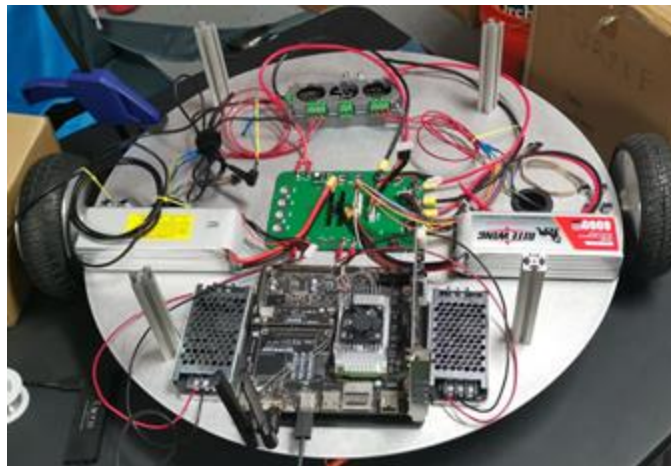


Fabricated Parts

Power Distribution PCB



Drivetrain Electronics



Gimbal Motor Assembly

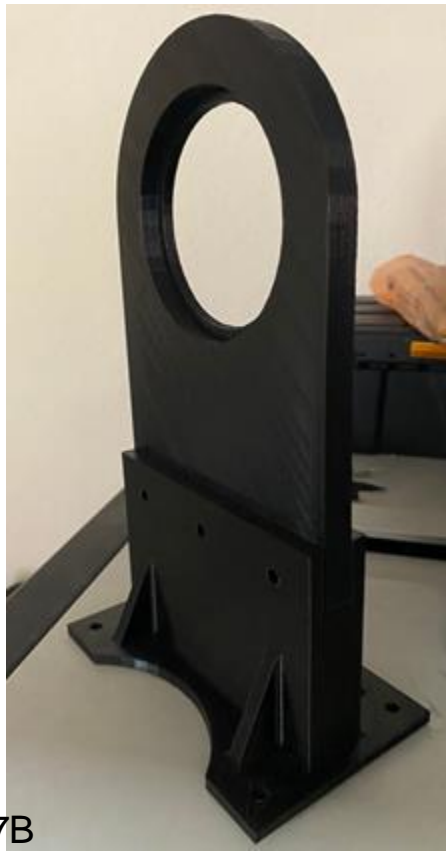


Base Assembly

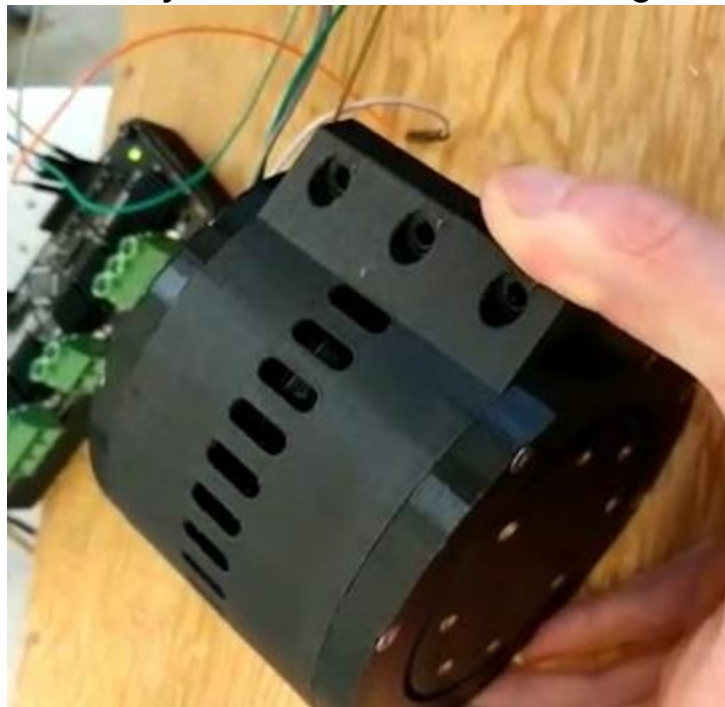


Fabricated Parts

ABS Shoulder Mount



Polycarbonate Actuator Housing



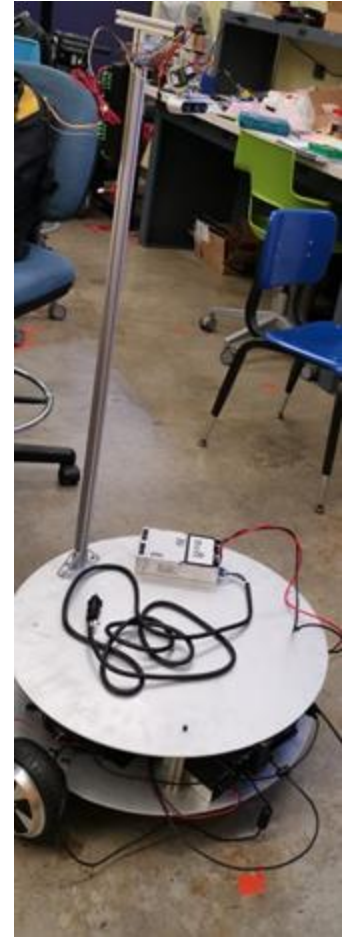
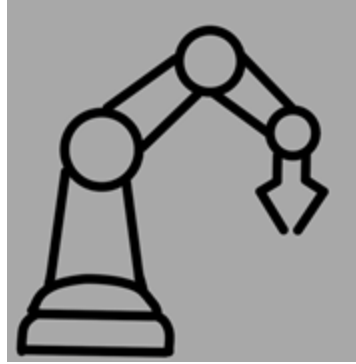
Polycarbonate Epicyclical Gearing



<https://hackaday.io/project/159404-opentorque-actuator>

Conclusions

- Design of the arm was challenging
 - Changing design made prototyping and testing challenging
 - 3D printing and laser cutting took longer than initially thought
- Drivetrain tested and validated
- Spherical manipulator mechanism
- Navigation started working before Shelter In Place
 - Tested in Hallway in engineering building
 - Was unable to test outside due to lack of GPS and 4G modem



Valuable experience gained from ME195A&B

- Geometric Dimensioning and Tolerancing (GD&T)
- Learning to communicate with a variety of vendors
- Project Planning
 - Gantt Charts
 - Time Management
 - Risk vs Reward Evaluation
- Teamwork & Communication
- Integrating electronics/control with mechanical design
- Manufacturing
 - 3D Printing
 - Laser Cutting

Future Work/Improvement

- Finish manufacturing and qualifying Arm and Wrist
- Complete testing and integration of Gripper
- Develop and test trash retrieval in outdoors environment
- ISO 100 Compliance

Future work can be found here: <https://github.com/itsmomito/boris>

*Our arm would've been finished right now, however due to COVID-19 the lab was closed and our group couldn't finish building our prototype.

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- Eric Rosenfeld - Former Student & Consultant
- Phillip Lee - Design Consultant
- Nolan Chan - Design Consultant